

Date: Thursday, 16/10/2008 3:49:37 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42686	
Estimate Number : 13228	
P.O. Number :	
This Issue : 16/10/2008 S.O. No. :	Part Number : D2127251181
Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : / / Type : PURCHASED PARTS	Project Number : N/A
Previous Run : 42683	Drawing Revision :
	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>NO 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-181 with Dart IPP D212-725-1-181"
Send a copy of this IPP

JB

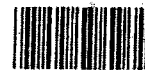
OCT 29 2008

2.0	D2127251181	Angle Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-181	ANGLE WEB	<u>4645211</u>

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-181 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.51

Discrepancy:

Fabricate D212-725-1-181, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-181, Angle Web fabricated IAW D212-725-1 Dwg Pg. 61. Material 7075 T6 .063 Batch No. 0373

1.51 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.52

Discrepancy:

Fabricate D212-725-1-183 / 184, Attachment Web for Dart Aerospace.

Resolution:

D212-725-1-183 / -184, Attachment Web fabricated IAW D212-725-1 Dwg Pg. 62. Material 7075 T6 063 Batch No. 0373.

1.52 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.53

Discrepancy:

Fabricate D212-725-1-185, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-185, Angle Web fabricated IAW D212-725-1 Dwg Pg. 63. Material 7075 T6 .063 Batch No. 0373

1.53 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.54

Discrepancy:

Fabricate D212-725-1-187, Packer Web for Dart Aerospace.

Resolution:

D212-725-1-187, Packer Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024 T3 .063 Batch No. 2511.

1.54 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.55

Discrepancy:

Fabricate D212-725-1-189, Filler Web for Dart Aerospace.

Resolution:

D212-725-1-189, Filler Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024 T3 .063 Batch No. 2511

1.55 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

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Estimate Number : 13228	
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This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42683	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>MD 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-181 with Dart IPP D212-725-1-181"

Send a copy of this IPP

C20810/20 D

2.0	D2127251181	Angle Web
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-181 ANGLE WEB _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-181 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:49:37 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42686

Part Number: D2127251181

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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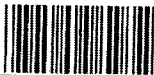
OCT 29 2008

2.0	D2127251181	Angle Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

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Attach serviceable tags

[Signature]

OCT 29 2008

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Job Number: 42686

Part Number: D2127251181

Job Number:



Seq. #:

Machine Or Operation:

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QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

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5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

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